Attn: DO/US

IN THE UNITED STATES DESIGNATED OFFICE (DO/US)

Applicant(s): Herbold et al.

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Title: DISK MILL

Docket No.: 034691/313122

Customer No.: 00826

Mail Stop PCT

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

SECOND PRELIMINARY AMENDMENT

Sir:

Please enter this Second Preliminary Amendment and amend the above-identified application as follows:

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Claims are reflected in the listing of claims beginning on page 3 of this paper.

Remarks begin on page 6 of this paper.

An Appendix is attached following page 6 of this paper.